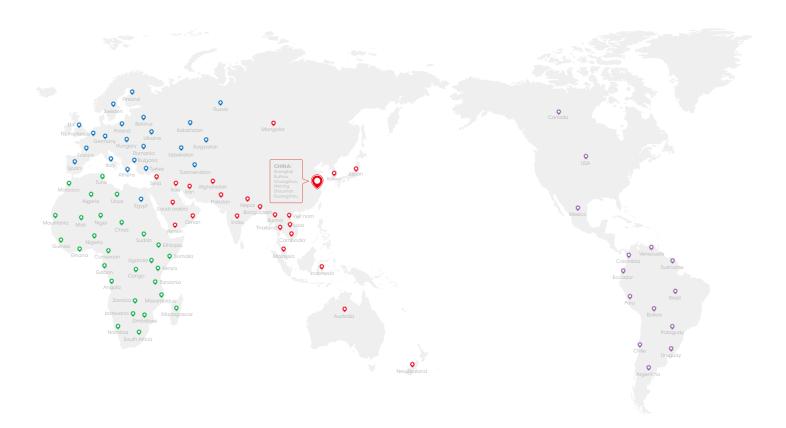


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金纬机械(海宁)有眼公司 JWELL MACHINERY (HAINING) CO., LTD.



JWELL MACHINERY (HAINING)

金纬机械(海宁)有限公司是上海金纬公司的又一重要发展战略中心,其坐落于浙江省嘉兴市海宁斜桥工业园区,是一家致力于塑料挤出成型设备的研发、制造的高科技厂家。厂区占地面积 100 多亩,公司拥有一支高素质的研发队伍和经验丰富的机械、电气调试工程师团队,以及先进的机械加工基地和规范的装配车间。我司本着"用心持久、拼搏创新"的企业精神,不断探求挤出新领域的开拓。热烈欢迎国内外新老客户莅临我司参观、指导、合作,我们愿为您提供强有力的支持。





公司产品已遍布全国各地,并出口到俄罗斯、印度、韩国、印尼、中东、非洲和南美洲、西班牙、意大利等100多个国家和地区,深受客户好评。

"品质卓越 完美如一"

是金纬公司的质量方针,是全体员工努力的方向。

"诚实待人"

是我们铸就"百年金纬"的核心理念。

董事长: 何海潮

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Jwell Machinery (Haining) Co.,Ltd is the largest manufacturer of plastic extrusion machinery in China, its headoffice was located in the western district of Shanghai. There are 5 production bases, which were located in Jiading district of Shanghai, Zhoushan City of Zhejiang Province, Taicang City of Jiangsu Province, Liyang City of Jiangsu Province and Dongguan City of Guangdong Province, totally covering areas more than 700,0000 square meters. It has more than 3000 staffs, about 400 technicals and managing staffs among them. We produce more than 2000 advanced extrusion lines every year, which were exported to all country over the world.

jwell, and **w**are famous brands in Chinese plastic machinery industry.

JWELL machinery has been sold across the country, and exported to all continents over the world, including the market of developed country, such as Germany, Amercia, Japan, Spain and so on.

- "Excellent Quality, Perfect All" is Jwell's quality policy, and all staff's working direction.
- $^{\prime\prime}$ Be honest $^{\prime\prime}$ is the core idea for us to contribute
- " Century JWELL"

President: He Haichao Mobile/ WhatsApp +86 13601628188





PET/PLA环保片材生产线

PET/PLA Environmental Sheet Extrusion Line

PET/PLA环保片材生产线: 金纬推出的双螺杆免干燥排气型PET/PLA片材生产线具有低能耗、工艺简单,设备使用维护方便的特点。其特有的螺杆组合结构有效的减少了PET/PLA树脂的粘度降,对称式薄壁型辊筒提高了冷却效率同时提升了产能和片材品质,多组分喂料装置可合理的控制新料、回料、色母等的比例,所生产的片材可用于吸塑印刷包装等领域。

PET/PLA environmental sheet extrusion line: JWELL develops the parallel twin screw extrusion line for PET/PLA sheet, this line equipped with degassing system, and no need drying and crystallizing unit. The extrusion line has the properties of low energy comsuption, simple production process and easy maintenance. The segmented screw structure can reduce the viscosity loss of PET/PLA resin, the symmetrical and thin—wall calender roller highten the cooling effect and improve the capacity and sheet quality. Multi components dosing feeder can control the percentage of virgin material, recycling material and master batch precisely, the sheet is widely used for thermoforming packaging industry.







主要技术参数 Main technical parameter

机型	挤出机规格	制品厚度	主电机功率	最大挤出产量
Model	Extruder model	Products thickness(mm)	Main motor power(kw)	Max extrusion Capacity(kg/h)
共挤线 Multi layer	JWE75/40+JWE52/40-1000	0.15-1.5	132/15	500-600
单层线 Single layer	JWE75/40-1000	0.15-1.5	160	450-550
高效Highly-efficient	JWE95/44+JWE65/44-1500	0.15-1.5	250/75	1000-1200





PP/PS环保片材生产线

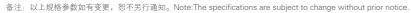
PP/PS Environmental Sheet Extrusion Line

研制开发的PP/PS片材生产线,用于生产多层复合环保片材,该片材主要用于吸塑成型各类食品容器和包装,如:托盘、面碗、饭盒、糕盒、水果盘等。该设备可有效的利用石粉比例,既降低片材原料成本,又提高片材的可降解性并保证片材的综合物理性能和后续可加工性能。

Developed by Jwell company, this line is for producing multi-layer environmental-friendly sheet, which is widely used for vacuum forming, green food container and package, different kinds of food packaging container, such as: salver,bowl, canteen, fruit dish, etc. Adopting maxim talc percentage in the sheet production, either customer will be able to reduce the cost of the sheet or increase the sheet degration character as well as gaining good physical properties and further processing abilities.

主要技术参数 Main technical parameters

机型 Model	JWS150/120/90-1800	JWS150/60-1200	JWS130/60-1000	JWS120-1000	JWS100-800
片材宽度 Width	1500mm	1000mm	900mm	800mm	600mm
片材厚度 Thickness	0.3-2mm	0.3-2mm	0.3-2mm	0.2-2mm	0.1-0.8mm
生产能力 Capacity	1000-1200kg/h	700-800kg/h	550-600kg/h	400-500kg/h	300-350kg/h













薄膜拉伸生产线

Stretch Film Extrusion Line

主要应用于生产PE锂电池隔膜; PP、PE卫材透气膜: PP、PE、PET、PS热收缩包装行业等单、双向拉伸薄膜领域。

设备的主要构成:挤出机、模具、铸片、纵向拉伸、横向拉伸、自动收卷和控制系统组成。依托我司先进的整体设计和加工制 造能力,研制的拉伸生产线具有以下特点:

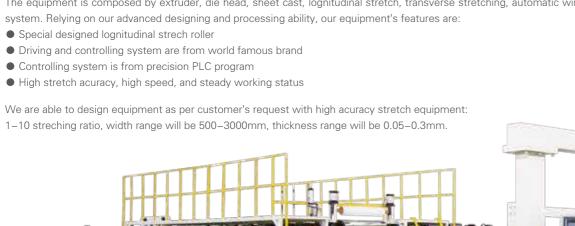
- 特殊设计的纵拉辊筒
- 动力传动及控制系统采用国际知名品牌
- 控制系统采用精密PLC程序控制
- 拉伸精度高、速度快、整个机组的运行稳定

我司可根据客户需求,定制设计各类高精度拉伸薄膜机组:

1-10倍拉伸倍率,产品宽度范围500-3000mm,厚度范围0.05-0.3mm。

Stretch film production line is mainly used for PE lithium electric film; PP,PE breathable film; PP, PE, PET, PS thermo-shrinkage packing industrial.

The equipment is composed by extruder, die head, sheet cast, lognitudinal stretch, transverse stretching, automatic winder and controlling system. Relying on our advanced designing and processing ability, our equipment's features are:













TPU高低温薄膜、高弹膜生产线TPU High-low Temperature、High-elastic Film Co-extrusion Line

生产线特点:通过2台或3台挤出机共挤的方式,将不同温度范围和硬度范围的TPU原料,一次性复合挤出成型。相比传统 复合工艺,将高温、低温薄膜下线再复合,显得更经济、更环保、更高效。 制品广泛应用于止水条、鞋材、服装、箱包、文具、体育用品等等。

Features: TPU raw materials with different temperature and hardness ranges are extruded by two or three extruders at one time. Compared with the traditional composite process, it is more economical, more environmentally friendly and more efficient to recombine high-temperature and low-temperature thin films offline.

Products are widely used in water-proof strips, shoes, clothing, bags, stationery, sports goods and so on.









主要技术参数 Main technical parameter

机型	制品宽度	制品厚度	设计挤出产量
Model	Products width(mm)	Products thickness(mm)	Capacity(kg/h)
JWS90+JWS100	1000-2000	0.02-0.5	200-250
JWS90+JWS90+JWS90	1000-2000	0.02-0.5	200-300

EVA/POE/PVB/SGP胶膜生产线 EVA/POE/PVB/SGP Film Extrusion Line

EVA/POE 胶膜:用于太阳能光伏电站、建筑物玻璃幕墙、汽车玻璃、功能性棚膜、包装膜、热熔胶等各种行业。

EVA/POE film is used in solar photovoltaic power station, building glass curtain wall, automobile glass, functional shed film, packaging film, hot melt adhesive and other industries.

PVB/SGP胶膜:广泛应用于建筑夹层玻璃,汽车夹层玻璃,防弹玻璃,隔音玻璃等。具有很好的安全性,防止玻璃由于外力作用下破碎而碎片溅起伤人;具有隔音性,防紫外线,可以做成彩色或高透明的薄膜。

PVB/SGP film: is widely used in building sandwich glass, car sandwich glass, bulletproof glass, soundproof glass etc. With good safety function and prevent glass from breaking due to the effect of external force and shards spatter injury; With sound insulation, anti – ultraviolet function, can be made of color or high transparent film.









主要技术参数 Main technical parameter

机型	适用原料	制品宽度	制品厚度	设计线速度	设计挤出产量
Model	Suitable material	Products width(mm)	Products thickness(mm)	Designed line speed(m/min)	Capacity(kg/h)
JWS120/150/120-	2400 EVA/POE	2000-2400	0.38-1.0	15	700-750
JWS180-2400	EVA/POE	2000-2400	0.38-1.0	12	600-700
JWS150	PVB/SGP	2000-2600	0.38-1.52	10	400-500
JWE95-JWE65	PVB/SGP	2400-3000	0.38-1.52	10	600-700
JWE135-JWE95	PVB/SGP	3000-3600	0.38-1.52	20	1000-1200

ASA薄膜生产线 ASA Film Extrusion Line

ASA薄膜是用聚氯乙烯、聚乙烯、聚丙烯、聚苯乙烯以及其他树脂制成的薄膜,用于包装,以及用作覆膜层。塑料包装及塑料包装产品在市场上所占的份额越来越大,特别是复合塑料软包装及建材表面包覆已经广泛应用。

The ASA film is made of PVC, polyethylene, polypropylene, polystyrene and other resins, used for packaging and for laminating. Plastic packaging and plastic packaging products are becoming more and more popular in the market, especially the composite plastic soft packaging and surface coating of building materials.

优点: ASA薄膜因其具有突出的抗老化性能,在屋面瓦领域应用广泛,在屋面瓦加工的同时,可以实现在线热复合,复合厚度均匀,无色差,粘结强度高,克服了传统的共挤ASA复合存在的色差问题,也节约了原料成本。 ASA 表面的加工厚度范围: 0.05-0.2mm,宽度 1500mm,厚度均匀,尺寸稳定。

Advantage: Because of its outstanding anti-aging property, ASA film is widely used in roof tile field. In the process of roofing tile, it can achieve on-line thermal composite, with uniform thickness, no color difference and high bond strength. It overcomes the color difference of traditional coextrusion ASA composite, and also deals with the cost of raw materials. The thickness of the ASA surface is 0.05–0.2mm, width 1500mm, uniform thickness and stable dimension.

主要技术参数 Main technical parameter

机型 Model	JWS90-1500	
适用原料 Material	ASA material	
制品宽度 Products width	1400mm	
制品厚度 Products thickness	0.05-0.15mm	
挤出机规格 Extruder specification	JWS90/30	
最大挤出量 Capacity (Max.)	150 ~ 180KG/H	









ABS、HIPS单层、多层板材生产线

ABS, HIPS Single/Multi-layer Plate Extrusion Line

ABS、HIPS/GPPS冰箱板 Refrigerator board

主要用于冰箱冰柜门胆、内胆、抽屉、接水盘、饮水机等。

It has wide application in production of refrigerator door and inner gallbladder, drawers, water dispensers, etc.

ABS/PMMA复合洁具板 Sanitaryware plate

用于卫浴产品如:浴缸、淋浴房、蒸汽房、洗脸槽。

It is widely applied in the field of bath products, such as the bathtub, the shower cabinet, the vapor room, washing bowl, etc.

ABS/PC复合箱包板 Baggage plate

主要用于各种拉杆箱、行李箱、休闲包等箱包。

It is mainly applied in field of draw-bar boxes, luggage cases, recreation bags, etc.

ABS、ABS + PC合金料汽车板 Car plate

主要用途: 汽车车顶、仪表板; 座椅靠板、车门板、窗框; 摩托车、沙滩车、代步车、高尔夫球车等外壳。

cycles, golf vehicles, etc.









主要技术参数 Main technical parameters

机型 Model	JW120/70/60-2200	JW120/60/45-1800	JW160/60-2200
适用原料 Material	ABS, PMMA	ABS, PS, HIPS	ABS, PS, HIPS
挤出机规格Extruder specification	Ø120/38,70/35,60/35	Ø120/38,60/35,45/35	Ø160/38,60/35
共挤分层形式 Co-extrusion layer	A/B/C/B/A	A/B/C	A/B,A/B/A
制品宽度 Products width	A/B/C/B/A2200mm	1800mm	2200mm
制品厚度 Thickness of the product	2–8mm	1-6mm	1–6mm
最大挤出产量 Max extrusion capacity	600kg/h	550kg/h	1200kg/h

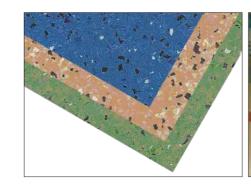
PVC同质透心地板革生产线 PVC Homogeneous Heart Flooring Leather Production Line

PVC同质透心地板革由各种色彩的PVC破碎颗粒料经合理配比,加热压合而成。由于其环保性及观赏性,易维护的特点, 主要应用于住宅、医院、学校、工厂、旅馆、餐饮等场所的地面铺设材料。

本司研究开发的PVC同质透心地板革生产线,采用先进、实用的工艺方式,操作合理、方便,可以生产厚度2-3mm,宽度 2000mm的各种花色的同质透心碎花点地板革。

It is made of different colors of PVC crushed material, adopting even proportion and thermo-pressing. Because of its environmental protection, ornamental value as well as each maintenance, it is widely used for housing, hospital, school, factory, hotel, and restau-

This line features of easy operation and high technical, which is for producing different colors pattern . Product thickness is 2–3mm; width is 2000mm.









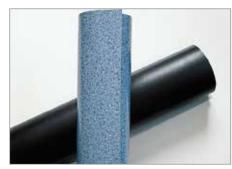
主要技术参数 Main technical specification

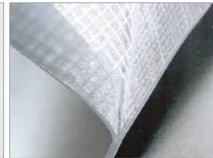
机型 Model	JWTZ-2000	
制品宽度 Products width	2000mm	
制品厚度 Products thickness	2–3mm	
设计产能 Capacity	3000m²/d	



PVC地板革生产线

PVC Floor Leather Extrusion Line







主要用于生产PVC地板革类产品。PVC地板革具有耐磨、耐腐、防滑、防渗、阻燃的性能,广泛用于机车、宾馆、酒店、娱乐厅、展馆、家庭。

可以根据客户的要求,配置不同的设备组件,用于生产单层、多层复合产品;也可增加放卷装置,生产内增强产品或表面复合无纺布、PVC装饰膜等的产品。

Mainly used for producing the sort of PVC Floor leather rolls. PVC Floor leather has the performance of anti-friction, corrosion resistence, skidproof, impermeable and inflaming retarding, and is widely used on auto, hotel, amusement place, exhibition hall, house, etc.

The structure of this production line is simple, and convenient to operation .According to customers' requirement ,equipped with different components,used for producing single layer,multi-layer composite production and also can be equipped with unreeling unit,used for producing inner strengthen production or surface compound non-woven fabrics and PVC decoration film, etc.



制品宽度 Products width

挤出机规格 Extruder specification

最大挤出量 Max output capacity

主电机功率 Main motor power

备注: 以上规格参数如有变更,恕不另行通知。Note:The specifications are subject to change without prior notice.

1500-2000mm

SJZ65/132 - SJZ80/156

500-550kg/h

37kw/55kw

2000-3000mm

SJZ65/132 – SJZ80/156 – SJZ65/132 600–750kg/h

37kw/55kw/37kw



复合型高分子防水卷材生产线

High Polymer Composite Waterproof Roll Extrusion Line

适合多种物料的生产,包括PVC、TPO、PE等防水卷材;适合多种产品结构形式的防水卷材,包括:

均质卷材(代号H): 不采用内增强材料或背衬材料的防水卷材;

带纤维背衬卷材(代号L): 用织物如聚酯无纺布等复合在卷材下表面的防水卷材;

内增强卷材(代号P): 用聚酯网格布在卷材中间增强的防水卷材; 内增强卷材(代号G): 用玻纤网格布在卷材中间增强的防水卷材;

Used for different kinds of plastic material, such as PVC, TPO, PE etc.Being able to produce below sheets:

Plastic roll sheet (model: H): without coating with inner reinforced material or outer material.

Roll sheet with outer fiber (Model: L): coating with fiber or non-woven fabric.

Inner reinforced roll sheet (Model: P): Inner layer coats with polyester mesh.

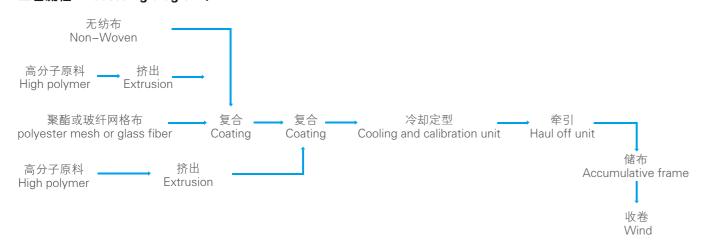
Inner reinforced roll sheet (Model: G): Inner layer coats with glass fiber.

主要技术参数 Main technical specification

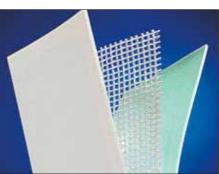
机型 Model	SJZ92/188-SJZ80/156	SJP130/36-SJZ92/188	JWS150-JWS120
制品宽度 Products width	1200-2000mm	2000mm	2000mm
制品厚度 Products thickness	0.5-3.0mm	0.5-3.0mm	1-2mm
设计挤出产量 Capacity	800-900kg/h	1200-1300kg/h	1000-1100kg/h

备注:以上规格参数如有变更,恕不另行通知。Note:The specifications are subject to change without prior notice.

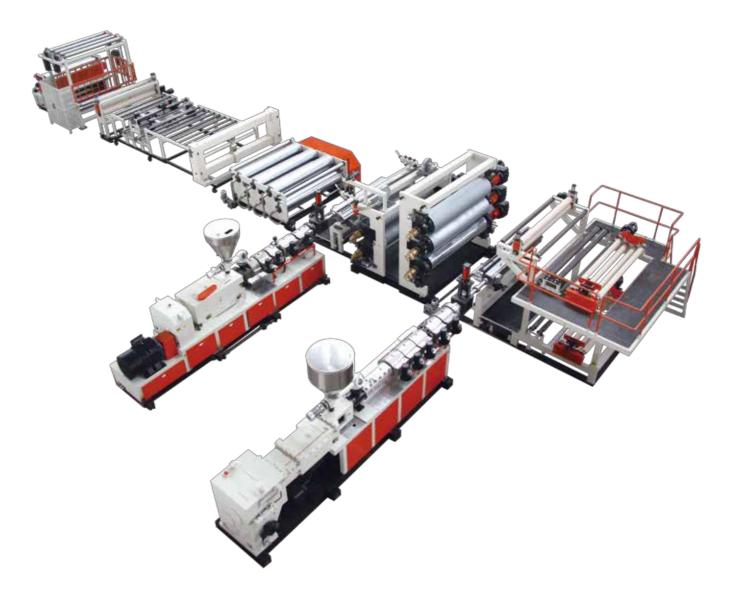
工艺流程 Processing diagram:













PE土工膜/防水卷材生产线

PE Extra-width Geomembrane/Waterproof Roll Extrusion Line

产品适用: 工业与民用建筑的屋面防水,包括种植屋面、平屋面、坡屋面、建筑物地下防水: 包括水库、堤坝、水池防 水、隧道、粮库、人防工程、垃圾掩埋场、人工湖防水等。

Application: For waterproofing usage in industrial & civil buildings including the green roof, flat roof and the sloping roof. Underground waterproof: reservoir, dam, pool. waterproof usage in tunnel, grain depot, artificial engineering, landfill, Artificial lake.









原料/Material	PE	PE
厚度/Width	0.5–3mm	0.5-3mm
宽度范围/Product width range	1000-4000mm	4000-8500mm

蓄排水板生产线

Water Drainage Sheet Extrusion Line

排水的构成:排水板由高密度聚乙烯(HDPE)制成的,具有圆锥形凸台的一种立体空间支撑结构的,即具有排水功能,又具有蓄水功能的一种轻型板材,板材空间刚度极高,抗压性强。

排水板的优点: 传统的排水方式使用砖石瓦块作为导滤层,使用较多的鹅卵石或碎石作为滤水层,将水排到指定地点。而用排水板取代鹅卵石滤水层来排水则省时、省力又节能、节省投资、以及降低建筑物的荷载。

排水板的应用: 主要用于地下工程顶板或屋顶绿化中。与常规工艺相比,将排水板和土工布复合,具有排水、防水、透气、保湿、隔根等多种功能集于一体。

Water Drainage Sheet: It is made of HDPE material, outer figure is of cone salient, functions of draining water and storing water, features of high stiffness and pressure resistance.

Advantages: Traditional drainage water prefers brick tile and cobblestone for draining water. Water drainage sheet is used for replacing the traditional method to save time, energy, investment and reduce load of building.

Application: Used for underground construction or roofing green. Coating with geomembrane material, features of draining water, water proof, keep moisture, ventilate, etc.









主要技术参数 Main technical specification

机型 Model	JWS-120	JWS-150
制品宽度 Products width	2000-3000mm	2000-5000mm
制品厚度 Products thickness	0.5-3.0mm	0.5-3.0mm
设计挤出产量 Capacity	600kg/h	1000kg/h

备注:以上规格参数如有变更,恕不另行通知。Note:The specifications are subject to change without prior notice.

HDPE、PP止水板生产线

HDPE/PP T-Grip Sheet Extrusion Line

塑料止水板是由高密度聚乙烯(HDPE)、聚丙烯(PP)树脂经挤出成型工艺制成的止水材料。

塑料止水板主要用于混凝土浇注时设置在施工缝及变形缝内与混凝土构成为一体的基础工程,如隧道、涵洞、引水渡槽、拦水 坝、贮液构筑物、地下设施等;它利用高分子材料具有的弹性变形特性在建筑构造接缝中起到防漏、防渗作用,且具有耐腐 蚀、耐久性好的特点。

Plastic T-Grip sheet is made of HDPE and PP, produced by extrusion process.

T-grip sheet is mainly used in basis construction concrete casting of the construction joints and deformation constitute the basis of engineering for the integration and joints of concrete, such as tunnel, culvert, aqueduct, dam, reservoir structures, underground facilities; Because of elastic deformation characteristics, people use it for seal up and impermeable of construction, features anti-erosion, good durability wear durableness.









主要技术参数 Main technical specification

机型 Model	JWS120-I	JWS150-I
产品宽度 Width of sheet	1000-1500mm	2000-3000mm
最大挤出产量 Maxim extrusion output	350kg/h	500kg/h

PP、PE、ABS、PVC厚板生产线 PP, PE, ABS, PVC Thick Plate Extrusion Line

PP厚板生产线 PP thick plate extrusion line

PP厚板,可广泛用于化学工业、食品行业、防腐行业、净化行业、环保设备生产行业。

PP thick plate, is an environmentally-friendly product and is widely applied in chemistry industry, food industry, anti-erosion industry, environmentally-friendly equipments industry, etc.

2000mm宽PP厚板生产线是金纬新开发的领先于同行的稳定的生产线。

PP thick plate extrusion line of 2000mm width is a newly developed line which is the most advanced and stable line compared with other competitors

PE厚板生产线 PE thick plate extrusion line

聚乙烯(PE)板材广泛应用于化工、电力等工业上。HDPE板还可作为工程塑料应用在机械、化工等设备上,广泛用于制造 冰球场墙板。

PE plate is widely applied in chemical and electric power industries. HDPE plate, known as engineering plastics, is used in mechanical and chemical equipments as well as ice hockey ring walls.

ABS厚板生产线 ABS thick plate extrusion line

ABS厚板广泛应用于家电、电子、包装、医疗器械等领域。

ABS thick plate is widely used in the home appliance, electronics, packaging, medical appliance.

PVC厚板生产线 PVC thick plate extrusion line

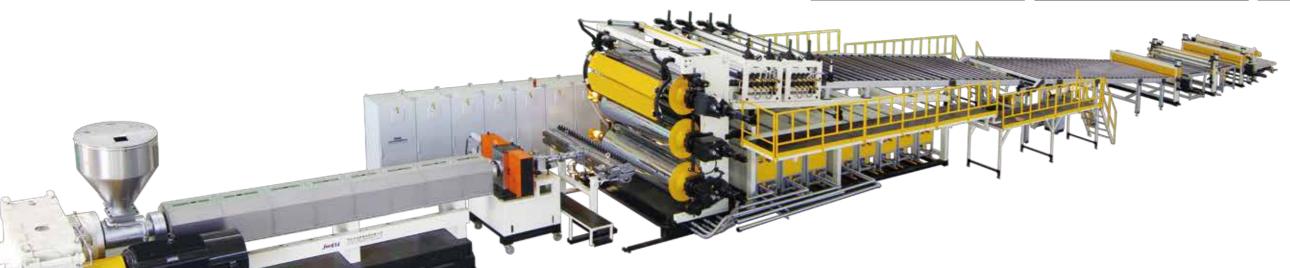
硬质PVC厚板广泛用于化工、石油、电镀、水净化处理设备、环保设备、矿山、医药电子、通讯、防腐蚀容器、设备电气的护罩,灯箱,广告装潢等行业。

Rigid PVC thick plate is widely used in chemical industry, petrol, electroplating, water purifying equipments, environment–friendly equipments, lamp house and advertisements, etc.









主要技术参数 Main technical parameter

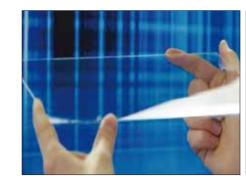
机型	挤出机规格	适用原料	制品宽度	制品厚度	设计挤出产量
Model	Extruder model	Suitable material	Products width(mm)	Products thickness(mm)	Capacity(kg/h)
JWS150-2000	Ø150/35	PP, PE, ABS	1220-1500	3–30	500
JWS170-2600	Ø170/35	PP, PE, ABS	1500-2000	3–30	700
JWS180/120-3200	Ø180/35、Ø120/33	PP, PE, ABS	2000-2500	3–30	1200
SJZ80/156-1500	SJZ80/156	PVC	1220	3-30	450

PC/PMMA光学片材生产线

PC/PMMA Optical Sheet Extrusion Line

PC/PMMA光学片材生产线为了满足市场的需要,苏州金纬凭借先进的工艺技术及装备向用户提供了光学级片材生产线。 根据原料的流变性设计的专用螺杆和精密的计量泵系统和模具保证了熔体的均匀稳定和片材优异的光学性能;精密的压光系统 给片材的机械物理性能提供了保障。产品主要应用于汽车工业; 电子、电器工业的薄膜开关; 电脑、手机、商务通的液晶显示 屏;太阳镜、太阳帽、镀镜、防护面罩、特种印刷、医药包装等领域。

PC/PMMA Optical Sheet Extrusion Line To meet the demands of market, Suzhou JWELL supply customer PC PMMA optical sheet extrusion lines with advanced technology, the screws are specially designed according to the rheological property of raw material, precise melt pump system and T-die, which makes the extrusion melt is even and stable and the sheet has excellent optical performance. Precise calender system guarantees the mechanical & physical properties of sheets. It is mainly used in automotive industry, film switch of electronics, LCD for computer, mobile, sunglass, helmet, special printing, medicine packing and so on areas.









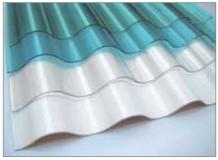
主要技术参数 Main technical parameter

机型	挤出机规格	制品宽度	制品厚度	设计挤出产量
Model	Extruder model	Products width(mm)	Products thickness(mm)	Capacity(kg/h)
JWS100-1300	JWS100/38	1000	0.125-1.2	250
JWS120-1500	JWS120/38	1200	0.175–2	450

PC、PMMA、GPPS、ABS塑料片板材生产线

PC, PMMA, GPPS, ABS Plastic Sheet & Plate Extrusion Line







PC耐力板、波浪板:

适用范围:园林、游艺场所奇异装饰及休息场所的廊亭;商业建筑的内外装饰品,现代城市楼房的幕墙;航空透明集装箱、摩托车前风挡、飞机、火车、轮船、汽车、汽船、潜艇及玻璃军警盾牌;电话亭、广告路牌、灯箱广告展示展览的布置;高速公路及城市高架路隔音屏障。

PMMA板材(亚克力板材/GPPS板材)

产品分类:普通PMMA板材主要用于广告、装饰、装潢、工艺制品、标本标牌等;电镀板用于真空电镀塑料镜片;照明类导光板用于超薄灯箱、LED平板显示灯和海报架等广告装饰方面;液晶类导光板用于电脑、电视等液晶显示组件。金纬提供的板材挤出生产线可用于加工PMMA或PC扩散板。

Applicable scope of PC endurance board, PC corrugated sheet:

Garden, recreation place, decoration and the corridor pavilion; Internal and external ornaments in the commercial building, curtain wall of the modern urban building; transparent container of aviation, the windscreen before the motorcycle, the plane, the train, the steamer, the submarine, army and police's shield, the telephone booth, advertising signpost, the advertisement of the lamp houses, the expressway and overhead way of the city partition protective screen.

PMMA board (Acrylic board/GPPS board):

Application of product: common PMMA plate is mainly used in the field of advertisement, decoration, art ware, escutcheon and specimen etc; the electroplated plate is used for plastic mirror; Light panel is used for ultra light box, flat panel display lamp of LED, poster stand and advertising decoration etc. LCD panel can be used for the display of computer and television. JWELL'S plate extrusion line is suitable for producing the PMMA or PC diffusion plate.



主要技术参数 Main technical parameter

型号 Model	JWS130/38-2200	JWS120/38-1400
适用原料 Material	PC, PMMA, GPPS, ABS	PC, PMMA, GPPS, ABS
制品宽度 Products Width	2200mm	1400mm
制品厚度 Products Thickness	1.5–10mm	1.5-10mm
挤出机规格 Extruder Specification	Ø130/38; Ø45/30	Ø120/38
最大挤出产量 Capacity (Max.)	550Kg/h	450Kg/h

备注: 以上规格参数如有变更,恕不另行通知。Note:The specifications are subject to change without prior notice.

高速铝塑复合板生产线

High Speed Aluminum Plastic Composite Panel Extrusion Line







铝塑复合板简称铝塑板是由经过表面处理并涂装(用氟碳涂层或聚酯涂层)的铝箔作为表层、聚乙烯材料作为芯层,并通过 热复合工艺生产而成的新型装饰材料;主要应用于建筑幕墙、外墙装饰与广告、室内装饰等。

结合传统的生产工艺和实践经验,开发的高速铝塑板生产线,采用先进的挤出系统,可以生产高填充的阻燃级铝塑板,最高产量1800kg/h,最高生产线速度10m/min,可生产宽度900-1560mm,铝箔厚度0.18mm以上的产品。

同时本司也提供传统的铝塑板生产线,最高产量500-800kg/h,最高线速度5m/min,可以生产宽度900-1560mm,铝箔厚度 0.06-0.5mm的制品。

Aluminum plastic composite panel called ACP in short, composed by aluminum foil and polyethylene, adopting thermo coating technology to produce this new construction material. It is widely used for construction wall, outer door decoration as well as advertising and inner door decoration.

Combining traditional processing technology and practical experience, Suzhou JWELL machinery Co., Itd develops high speed flame retardant grade ACP board. the maximun output can be 1800kg/h, line speed is 10m/min, width is 900–1560mm, aluminum foil thickness is more than 0.18mm.

Also, we are supplying normal ACP line with output range 500–800kg/h, maxim line speed 5m/min, suitable product width 900–1560mm, aluminum foil thickness 0.06–0.5mm.



主要技术参数 Main technical parameter

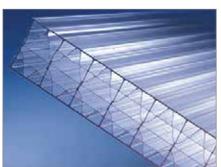
产量	制品宽度	制品厚度
Products width(kg/h)	Products width(mm)	Products thickness(mm)
2000-2500	900-2000	2-6
500-600	900-1220	1-6
700-800	900-1560	1-6
	Products width(kg/h) 2000–2500 500–600	Products width(kg/h) Products width(mm) 2000-2500 900-2000 500-600 900-1220

PC中空格子板、U型锁扣板生产线

PC hollow sheet, U-shaped/U locked sheet extrusion line

PC中空格子板、U型锁扣板应用:

- ●办公楼、大厅、商场、体育场馆、公用设施的采光顶
- ●车站、停车场、凉亭、休息厅走廊的雨棚
- ●高速公路及城市高架路隔音屏障







PC hollow sheet, U-shaped/U locked sheet extrusion line:

- Construction of sunroof in buildings ,halls, shopping center ,stadium ,public places of entertainment and public facility.
- Rain shield of bus stations ,garages, pergolas, corridors.
- Transparent shields for security forces in nursery schools airports, factories.

PP、PE中空格子板、建筑模板生产线

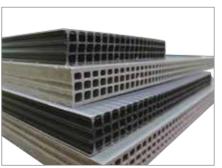
PP, PE Plastic Hollow Cross Section & Building Template Plate Extrusion Line

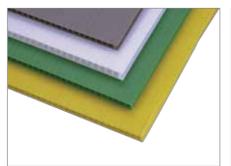
PP格子板应用:

- ●PP中空格子板因具有材质轻,强度高,防潮。
- ●良好的环保性能和二次加工性能,可加工成周转箱, 包装箱等。

PP hollow plate application:

- The pp hollow cross section plate is light and high strength, moisture proof good environmental protection and refabrication perfor mance.
- Can be processed into the reusable container, packing case, clapboard, backing plate, and culet.







主要技术参数 Main technical parameter

挤出机规格	制品宽度	制品厚度	最大挤出产量
Model	Products width(mm)	Products thickness(mm)	Designed capacity(kg/h)
Ø100&65	915	12–16	400
Ø150&90	2000	12–16	600
Ø100, Ø45	1220	4–40	350
Ø120, Ø45	2100	4–40	450



PP蜂窝板生产线

PP Honeycomb Board Extrusion Line

产品主要用途/Main application:

- 1.应用于乘用车的行李箱盖板、行李箱隔板、行李箱地毯基板、侧围装饰板、顶棚等内饰部位;
 Used for car trunk cover board, trunk clapboard, trunk carpet substrate, side wall decortation board, ceiling etc. interior place.
- 2.应用干制作各种高强度包装箱。

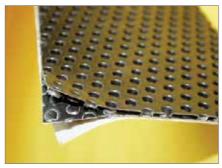
Used for manufacturing different kinds of high strength packing box.

PP蜂窝板通过挤出法一次成型的三层夹心板材,两面为较薄的面层,中间为蜂窝状结构;根据蜂窝的结构可以分为单层板、双层板。

PP蜂窝板也可一次成型双面贴布、覆皮,具有轻质高刚、无毒环保减震耐寒、隔音保温、防潮隔热等优点。 PP蜂窝板的主要规格:厚度2-15mm,宽度1200-1900mm。

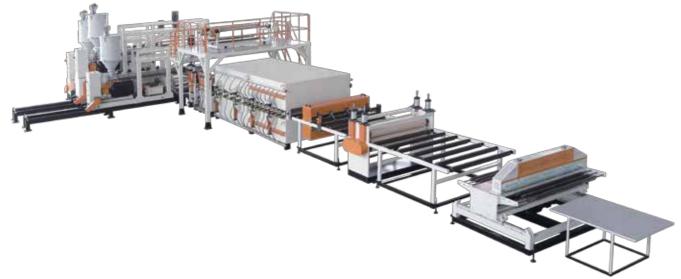
PP honeycomb board through extrusion method made three layers sandwich board of one time forming, two sides is thin surface, middle is honeycomb structure; According to honeycomb structure can divide into single layer, double layer board.

PP honeycomb board also can one time forming, coat fabric at two sides, leather, with light weight and high strength, non-toxic, environment, shake absorption and cold-resistant, soundproof& heat preservation, moistureproof& heat insulation etc. advantage. PP honeycomb board main specification: 2–15mm thickness, 1200–1900mm width.









PE石头纸生产线

PE Stone Paper Sheet Line







石头纸生产设备采用复合流/压延法生产工艺:

配料、共混、挤出生产出专用母料,再经过挤出、 压延、拉伸、冷却、表面处理、涂布、分切收卷即 为原纸。生产效率高、产品质量好、生产成本较 低、纸张表面光滑,特别适用于印刷高档画册及书 籍封面等。

Stone paper production equipments adopt casting, calendaring process technology:

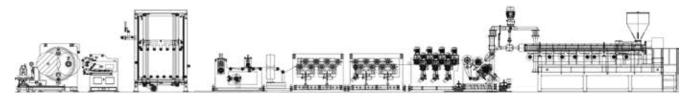
compounding, mixing, extrusion to produce the special master batch, then through extruder, calendaring, stretching, cooling, surface treatment, coating, cutting and winding to produce origin paper. Its features for high efficiency, good quality, low cost production, smooth surface paper, especially used to print high grade album and book cover etc.

石头纸产品特性:

石头纸生产工艺简单,高产出、能耗低;不采用植物纤维、不砍伐树木,可节省大量木材,保护自然生态;不需要添加强酸、强碱、漂白剂等化学原料,不排放废水、废渣和有毒有害气体,属于绿色环保产品。产品具有机械性能好、防水、防潮、防蛀、耐折、耐撕、耐油、无毒、无味、无污染、几何尺寸稳定、印刷清晰度高、效果好,用弃后可自然降解为粉末回归自然等特点,广泛应用于礼品包装、医药包装、办公用品、装饰画册等印刷制品领域。

Stone paper features:

Stone paper production process is easy, high output, lower power consumption; not use plant fiber、not cut trees, save lots of wood, protect natural environment; Don't need to add strong acid、strong alkali、bleaching agent etc. Chemical material, don't drainage waste water、waste residue and toxic and harmful air, that's green environmental product. Product with good mechanical performance、waterproof、moistureproof、moth-proofing, folding, tear resistant, oil resistant, non-toxic, tasteless, no pollution, stable geometry size, high printing resolution, good effect, can be natural degradation after with abandon for powder characteristics of return to nature, is widely used in gift packaging, pharmaceutical packaging, office supplies, decorative materials, and other areas of the printing products.



主要技术参数 Main technical parameter

- 机型	制品宽度	制品厚度	最大挤出产量	拉伸倍率
Model	Products width(mm)	Products thickness(mm)	Max.extrusion capacity(kg/h)	Stretch ratio
JWS150-JWS90	1700	0.05-0.5	700-800	0-10
JW75/44-JW52/44	1700	0.05-0.5	400-500	0-10

PVC半结皮(木塑)发泡板、共挤发泡板生产线

PVC Semi-Skinning(WPC) Foam Board, Co-Extrusion Foam Board

PVC发泡板又称为雪弗板和安迪板,其化学成分是聚氯乙烯 ,所以也称为泡沫聚氯乙烯板。

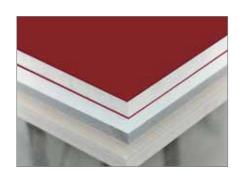
PVC半结皮发泡生产工艺是结合自由发泡工艺和结皮发泡工艺研发的新型工艺,具有设备工装简洁、配方简便、工艺操作难度小等特点。

PVC foam board also named Snow board and Andy board, the chemical component is polyvinyl chloride, also can be named foam polyvinyl chloride board.

PVC Semi–Skinning foam manufacturing technique is combine free foam technique and semi–skinning foam to develop new technology, this equipment have advanced structure, simple formulation, easy operation etc. features.

PVC半结皮发泡板的特点/ The feature of PVC Semi-Skinning foam board

- 1.防水、阻燃、耐酸碱、防蛀、质轻、保温、隔音、减震的特性
- 1. Waterproof, anti-flame, anti-acid& akali, anti-moth, light weight, heat preservation, sound insulation, shock absorption.
- 2.和木材同等加工,且加工性能远远优于木材
- 2. The process same with wood, but manufacturing performance is much better than wood.







主要技术参数 Main technical parameter

机型	挤出机规格	制品宽度	制品厚度	主电机功率	最大挤出产量
Model	Extruder model	Products width(mm)	Products thickness(mm)	Main motor power(kw)	Max. Capacity(kg/h)
半结皮发泡	SJZ80/156	1220	5-20	75	400
	SJZ92/188	1560	8–18	132	550
	SJZ92/188	2050	8–15	132	550
共挤发泡	SJZ80/156+SJZ65/132	1220	5–20	75+37	500

备注: 以上规格参数如有变更,恕不另行通知。Note:The specifications are subject to change without prior notice



PVC自由发泡/仿大理石板挤出生产线

PVC Free Foaming/UV imitation marble board Extrusion Line







应用/Application:

- 广泛应用于网板印刷、电脑刻字、广告标示、展板、标志用板 相册板 等行业。
- UV仿大理石板
- a. 板材表面覆仿大理石纹薄膜,或者热转印仿大理石纹并UV固化处理,良好的抗划伤性,耐刮擦性;
- b. 板材花色、品种多样, 施工方便;
- c. 在室内墙体装潢中替代大理石等天然石材,良好的耐老性、抗紫外线、耐黄变,绿色环保、无辐射。
- PVC free foamed board is widely used in advertisement board, exhibition board, picture frame, etc.
- UV imitation marble board:
- a. Board surface coat imitation marble film, or laminate imitation marble and through curing treatment, good anti scratch, anti scratch resistance.
- b. Board with variety of color, it's convenient to construct;
- c. Instead of marble etc. natural stone in the interior decoration, with good aging resistance, anti-ultraviolet ray, anti-yellow, green and environment, no radiation.



主要技术参数: Main technical specification

制品宽度 Production width	1220mm	1560mm	2050mm
制品厚度 Production thickness	1–18mm	1–12mm	1–10mm
挤出机规格 Extruder model	SJZ80/156	SJZ80/156	SJZ80/156
最大挤出产量 Capacity (Max.)	400kg/h	400kg/h	400kg/h
主电机功率 Main motor power	75kw	75kw	75kw

PVC透明硬片/PVC装饰片生产线

PVC Transparent Sheet and Rigid Sheet Extrusion Line

PVC挤出透明硬片生产线

PVC挤出透明片材具有阻燃自熄、质优价廉、透明度高、表面光泽好、晶点少、水纹小、耐冲击性强且易于成型等特点,广泛 应用于各类工具、玩具、电子、食品、医药、服装等行业的吸塑、折盒、包装等。

PVC transparent rigid sheet extrusion line

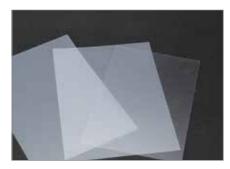
PVC transparent sheet have many advantages of fire-resistance, high quality, low cost, high transparent, good surface, no spot,less water wave, high strike resistance, easy to mould and etc. It is applied to different kinds of packing ,vacuuming and case, such as tools, toys, electronic, food, medicine and clothes.

PVC装饰片生产线

的内外墙装饰。

PVC decoration plate line:

PVC装饰片主要用于酒店、餐馆、办公室、厨房灯地方 Product application: For decoration in hotel,restaurant,office,inner wall of villa, kitchen, toilet and it can be used or outside wall decoration, celling, table cloth, flooring and etc.







主要技术参数 Main technical parameter

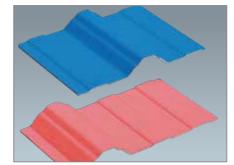
机型	挤出机规格	制品宽度	制品厚度	主电机功率	设计挤出产量
Model	Extruder model	Products width(mm)	Products thickness(mm)	Main motor power(kw)	Designed extrusion output(kg/h)
SJZ80/156-1500	SJZ80/156	1220	0.2-3.0	75	350
SJZ92/188-2200	SJZ92/188	2000	1.0-3.0	110	550

备注: 以上规格参数如有变更,恕不另行通知。Note:The specifications are subject to change without prior notice.



PVC单层、多层隔热瓦楞板、琉璃瓦挤出生产线

PVC Single /Multi Layer Heat Insulation Corrugated Board & Step-Roofing Extrusion Line







PVC波浪瓦及琉璃瓦的特点及应用:

- 防火性能卓越,属难燃材料,无自燃性,抗 化学腐蚀、耐酸、碱, 散热快, 采光性能佳,
- 采用特殊技术配方,耐室外大气暴晒,隔热 性能好,炎热夏季中能提供较金属用瓦更舒适
- 适用范围广,厂房、仓库、车棚、农贸市场、 围板、墙身、临时商铺、隔热棚等非常适用。

PVC corrugated board and Step-Roofing feature and application:

- The fire protection performance is remarkable, difficult to burn. Anti-corossion, Acidproof, alkali, radiates quickly, high lighting, logn life-span.
- Adopt special technology, bears the outdoor atmospheric insolation, the heat insulation performance is good, in the hot summer can provide compares the metal to use a tile more comfortable environment.
- The applicable scope is broad, the workshop, the warehouse, the vehicle shed, the agricultural market fair, the brattice, the wall body, the temporary store, the heat insulation awning and so on are suitable.



主要技术参数: Main technical specification

挤出机规格 Extruder specification	SJZ65/132, 2×SJZ51/105	SJZ80/156, JWS50/30
主电机驱动 Main motor power	37kw, 2×18.5kw	55kw, 22kw
制品宽度 Products width	1140mm	1050mm
最大挤出产量 Capacity (Max.)	180kg/h,120kg/h	350kg/h, 50kg/h

PSP发泡片材生产线

PSP Foaming Sheet Extrusion Line

该机组采用双串联式发泡技术,以通用级聚苯乙烯(GPPS)为主要原料,挤出中注入发泡剂和助剂,由模头挤出发泡,经冷却切割,牵引,收卷来完成产品的全过程,是PS发泡餐具生产的主要设备之一。

我司生产的PSP整厂设备,其制品广泛应用在食品、包装以及装饰等行业领域。该套设备产品的性能优、配置精良、可靠性高、产量大等优点。我司研发出65-90、90-120、100-130、115-150共四种规格的生产线供客户选择。目前该设备已远销美国、印尼等国家和地区。

The products made by JWELL's PSP sheet equipment, are widely used in the fields of food, package and decoration industries, which is the main equipment for PS Foamed ware.

This machine has advantages of good performance, excellent specification, high stability and high output capacity. There are four kinds of specification, 65–90, 90–120, 100–130, 115–150 which can meet customer's requirements. Presently this machine has been well sold to Russia, America, Indonesia and etc countries.





主要技术参数 Main technical specification

机型 Model	PSP100/130		PSP115/150		
挤出机 Extruder	Ø100	Ø130	Ø 115	Ø150	
主电机功率 Main motor power	75/90Kw	75Kw	90/110Kw	90Kw	
制品厚度 Products thickness	1–4mm		1-4	mm	
制品宽度 Products width	520-2000mm		520-20)00mm	
生产能力(约)Capacity (Max.)	300Kg/h		400Kg/h		

备注: 以上规格参数如有变更,恕不另行通知。 Note:The specifications are subject to change without prior notice.

XPS挤塑保温板生产线 (CO2发泡技术)

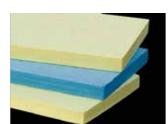
XPS Heat Insulation Foaming Boad Extrusion Line (CO2 Foaming Technology)

XPS 挤出聚苯乙烯发泡板材(简称 XPS)

具有完美的闭孔蜂窝状结构,是目前市场公认的保温材料。是以回收 EPS 聚苯板造粒料为主要原料经模头挤出发泡,定型,牵引,切割完成产品生产过程,其密度、吸水率、导热系数及蒸汽渗透系数等方面均低于其它类型的板状保温材料,因此具有强度好、质轻、不透气、耐腐蚀、抗老化、价格低等特点,广泛应用于屋面保温隔热系统;冷库、营房、粮库及民用建筑的墙体内外的保温隔热;机场跑道、广场等地面施工方面;公路、铁路的土建工程;公寓、写字楼、厂房等建筑物的隔断系统中等等。

XPS设备有单螺杆串联挤出机和同向平双串联单螺杆挤出机两种,规格有: Ø135/Ø150 单螺杆挤出机串联式和 Ø75/Ø150 同向平双串联单螺杆挤出机。同向双螺杆挤出机由于混料效率卓越,能加工由众多成分构成的配料。

金纬公司新研制的 CO_2 发泡机组,利用 CO_2 替代氟利昂、丁烷进行 XPS 挤塑板生产绿色 环保、成本低廉。





With perfect closed alveolate construction, XPS heat insulation plate is considered to be the best insulation material in the market. Granules from recycled EPS plate, as the main material, go through the die foaming extruder, calibrator, haul—off and cutting unit. With lower density, water absorption, thermal conductivity and vapour penetrability than those of other kinds of heat insolution plates, XPS heat insulation plate features with high strength, low wight, airtightness, corrosion resistance, aging resistance and low cost. Therefore this plate can be widely used in house insulation system, in cold storage, camps, barns and civil constructions, in ground constructions of airport raceway and square, in road and railway engineering constructions, in heat insulation system of apartments, office buildings and workshops.

XPS heat insulation plate extrusion line has two types: single screw tandem extruders type and co-rotation parallel twin screw extruder with single screw extruder. The models are: 135/150 single screw tandem extruder type and 75/150 co-rotation parallel twin screw extruder with single screw extruder. Because of high mixing efficiency, co-rotation twin screw etruder can process material of different components.

Newly forming machine designed by Jwell, adapting CO_2 as forming agent, which is for taking palce of freon and butane, features of green environment protection and low cost consumption.

主要技术参数 Main technical specification

机型 Model	XPS135/150		XPS75/150		
挤出机 Extruder	Ø135/32	Ø150/34	Ø 75/40	Ø150/40	
电机功率 Motor power	75/90Kw	55/75Kw	90Kw	55/75Kw	
制品宽度 Products width	600–1200mm		600-12	200mm	
制品厚度 Products thickness	20–120mm		20-12	20mm	
生产能力(约)Capacity	≥200m³/天(day)		≥300m³/;	天(day)	



XPE、IXPE交联聚乙烯发泡卷材生产线

XPE,IXPE Foaming Coil Extrusion Line

XPE泡沫材料的结构是独立闭孔材料,所以其同样具有隔热、保温功能;同时具有降低噪音及防水的特点,加之其本身具有耐热性、耐老化性、耐化学性尤其是符合国际环保要求等优良特点和制品本身是卷材及可贴合性,所以交联聚乙烯发泡卷材被广泛用于:中央空调工程、管道工程、大型容器、高档复合屋面(保温隔音)系统;箱包内衬、集成电路板等电器的导静电包装;高级运动鞋类中底;汽车缓冲绝热、装饰材料;水上漂浮材料;单层或双涂层胶带产品等领域。

辐射交联发泡片材(简称IXPE)此化学交联发泡片材表面更为平稳、细密、泡孔更为细小、均匀,各项物理性能都优于XPE,广泛应用于建筑、化工管道、热力工程、车船制造、包装行业、农业、渔业、体育及娱乐等行业。目前该制品在中国内地仍处于市场的成长期,发展的潜力相当大。

金纬公司生产制造的IXPE整厂设备主要包括:挤出造粒、挤出片材、发泡生产线三大部分。

The structure of XPE foam material is independent hole enclosure structure, it has the function of heat preservation and heat insulation. Meanwhile it features with noise reducing ,water proof. And it has the properties of heat resistance, anti aging and environmental protection and its coil shape and lamination features, so this product can be widely used in central air conditioning project, pipe project, large container, advanced composite layer; bag lining, packaging of integrated circuit board, sole of advanced sports shoes, cushion and heat insulation for car, decoration material, floating material and single or double coat adhesive tape and so on.

The surface of IXPE is smooth, close and vesicle is tiny and even. This product is widely used in building, chemical pipe, thermal projects, car and boat manufacture, package, agriculture, fishery, gym and musement fields.







主要技术参数: Main technical specification

挤出机 Extruder	JWS90	JWS120	JWS150	JWS180
螺杆直径 Screw dia.(mm)	90	120	150	180
长径比 L/D	25: 1	25: 1	25: 1	25: 1
螺杆转速 Screw speed R/min	10~38	10~38	10~38	10~38
发泡倍率 Foaming times	5~35	5~35	5~35	5~35
冷却方式 Cooling method		水冷 Wat	ter cooling	
最大产量 Capacity (Max.) Kg/h	80	120	180	220
制品宽度 Products width(mm)	1100	1100~1300	1100~1400	1100~1600
制品厚度 Products thickness(mm)	2.0~6.0	2.0~6.0	3.0~12.0	3.0~12.0
装机功率 Total power(Kw)	200	315	400	450

备注: 以上规格参数如有变更,恕不另行通知。Note:The specifications are subject to change without prior notice.





其他特殊的塑料片板生产线

Other Plastic Sheet And Plate Extrusion Line

PE蓄电池隔板生产线 PE/battery separating plate extrusion line

隔板蓄电池的重要组成,PE隔板是蓄电池隔板的换代产品,随着我国 汽车行业发展及普及,PE隔板市场将进一步扩大。

It is an important part of battery. PE separating plate is a new style of battery separator. With the development of car industry in China, the market share of PE separating plate will be greatly increased.

塑料土工格栅生产线/Plastic geogrid extrusion line

产品广泛应用于水利、公路、铁路、煤矿、建筑等工程领域。如用于建坝、护坝、护坡,防汛防洪网笼,高速公路、铁路、路基加固,挡土墙护网、矿井顶网,由于在工程应用中表现出的优越性能,以及产品低成本、高效率的特点,市场前景广阔。

It is widely used in irrigation, highway, railway, mine and building project, for example it's used to build dam, protect dam and slope, protect network of preventing flood, fix the roadbed and etc. The product has a high perspective among the markets because of its effective features.

钢材钢卷防锈用PP、PE塑料包装板材生产线/PP, PE plastic packing plate for rust prevention of iron and steel extrusion line

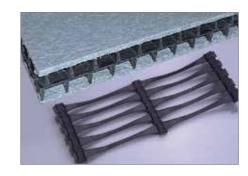
钢卷包装用塑料端护板。塑料保护板、端护板、内外护角圈、端护圈、包装盒、垫片等。金纬也可以提供钢材包装专用三层共挤PE/PP发泡板材生产线。

protection board for steel roll packing. Plastic protection board, terminal protection board, inside and outside angle protection ring, terminal protection ring, packing case, gasket and so on. Jwell can provide three-layer co-extrusion PE/PP foaming board production line only for steel packing.

PP发泡片材生产线 PP foam sheet extrusion line

聚丙烯PP发泡片材是采用物理发泡工艺,发泡倍率达到1-8倍,它具有轻质、隔热、隔音、缓冲防震,是一种绿色环保材料,可广泛应用于制作文具、食品包装、电子材料、装饰材料以及汽车装饰板等行业。Polypropylene (PP) foam sheet use the physical foam process, foam ratio reach 1-8 times, it has light weight, heat insulation, sound insulation, cushion, is a kind of green environmental protection material, which can be widely applied in the stationery, food packaging, electronic materials, decoration materials and automobile decorative,etc.











企业风采: 品质管理 技术研发 国际交流 客户服务 员工培训

Quality Control Technology Research International Communication Customer Service Staff Training























